

Garant

Indexable insert for turning VC.T 160408, for medium machining, Grade: HB7140-2

**Order data**

Order number	261459 HB7140-2
GTIN	4067263329947
Item class	21G

Technical description

Grade	HB7140-2
Coating	coated
Finishing/roughing assignment	Finishing
ISO code indexable insert	VC.T 160408
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Number of changes/inserts	2
Main application	M
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M

Chip breaker	VM
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning